

# Alternate Application Procedures for Approval of Diesel Powered Equipment Under Part 36 Title 30 Code of Federal Regulations



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U.S. Department of Labor  
Mine Safety and Health Administration  
Approval and Certification Center

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PC-4025-1  
ASAP3003  
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This publication is one of a series that is intended to aid those interested in applying for an approval of their mining product from the Mine Safety and Health Administration's (MSHA's) Approval and Certification Center. The A&CC series of publications outlines the Approval and Certification Center's standard procedures for investigations, applications, and testing.

Additional single free copies of this booklet are available from the:

Approval and Certification Center, Technical Support  
Mine Safety and Health Administration  
U.S. Department of Labor  
R.R.# 1, Box 251  
Industrial Park Boulevard  
Triadelphia, West Virginia 26059

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Approval and Certification Center  
Division of Mechanical Safety

Alternate Application Procedures  
For Approval of Diesel-Powered Equipment Under  
Part 36 Title 30 Code of Federal Regulations

INTRODUCTION

This document outlines an alternate application procedure for requesting approval of equipment under Part 36, 30 CFR. This procedure will enable applicants to submit six assembly-type drawings instead of the thirty to forty individual drawings that are typically submitted. The critical specifications and information that are to be shown on the six drawings have been clearly outlined in these procedures. It is recommended that noncritical dimensions, specifications, and internal component details be omitted to obtain the full benefit of this procedure.

The anticipated benefits of this alternate application procedure are multifold. Due to the fact this procedure requires only critical specifications on drawings, changes to equipment not affecting these critical areas or the configuration of systems and components can be made to production drawings which have never been officially accepted by MSHA. Therefore, notification to MSHA will not be required resulting in a significant reduction in the number of requests for extension of approval or stamped revision acceptances (SRA's) presently submitted by manufacturers. However, if the accepted drawings are revised or if changes are made to any other previously accepted drawing, the modified drawings must be submitted to MSHA for acceptance through one of the existing programs (SRA, SNAP, new approval, or extension of approval). Changes such as the addition or deletion of critical items, or modification of the basic accepted configuration of assembly of component parts which alters the design as pictorially shown (for example, a significant relocation of component parts, or a change in operator compartment location, etc.) require modification of the drawing and acceptance by MSHA.

Documentation of all critical specifications for compliance with Part 36 requirements on six drawings can aid the manufacturer in establishing appropriate quality control procedures to assure exact conformance of each unit with the drawings and specifications accepted. These drawings will be used for any pre-approval or post-approval inspection of Part 36 equipment by MSHA. In addition, this procedure can aid in developing required factory inspection forms for submission to MSHA.

Sample drawings have been provided for a typical piece of equipment for which a Part 36 approval may be requested. All the critical specifications required to ascertain compliance with Part 36 requirements are included on these drawings along with examples of how to incorporate alternate/optional features and assemblies.

Minor locating dimensions of component parts have been omitted from the drawings and are ascertained by use of the pictorial view. Some requirements not easily documented pictorially have been satisfied by use of general notes and verification statements included on the drawings. Scale drawings are not required, but the pictorial views should be representative of the equipment with respect to relative sizes and locations of subcomponents, etc.

MSHA reserves the right to request additional dimensions and specifications to the assembly drawings if it cannot be determined that the requirements of Part 36, Title 30 CFR, have been met. In addition, MSHA reserves the right to ascertain accuracy of any specification through inspection and/or testing of the equipment and systems.

The sample drawings are considered as a representative of various equipment systems and features submitted for approval and are not intended to dictate design criteria. They are representations of the narrative material presented in the alternate application procedure. It is not the intent of MSHA to specifically require that all drawings submitted under this procedure be exactly like the sample drawings.

The objectives of this alternate application procedure are to enhance the approval process, reduce paperwork, improve processing time, and increase productivity. It should be noted that this application procedure is intended to be an alternate procedure to the elaborate procedures referenced in Part 36. It is the option of the applicant to determine under which procedure requests will be submitted for approval of equipment under Part 36.

The use of this alternate application procedure does not prohibit the use of other Approval and Certification Center (A&CC) programs such as SNAP's or SRA's when applicable. However, these programs cannot be used to update drawings of present Part 36 approved equipment to the alternate format.

Approvals are issued by MSHA's Approval and Certification Center for mobile diesel-powered transportation equipment for gassy,

noncoal mines and tunnels. Applications for these approvals are subject to the requirements of 30 CFR 36. A copy of Title 30, Mineral Resources, Code of Federal Regulations (30 CFR), which contains Part 36, can be purchased from:

Superintendent of Documents  
U.S. Government Printing Office  
Washington, D.C. 20402  
(202)783-3238

All the requirements in the following documents have been incorporated into the alternate application procedure. Copies of the complete documents are enclosed for reference purposes.

- A. Part 36, Title 30, Code of Federal Regulations (CFR)
- B. Neutral Start Methods on MSHA-Approved Equipment
- C. Notification of MSHA Approval/Certification Number (MSHA No. 85-04-TSF)
- D. Company Assigned Application Number (MSHA No. 85-02-TSF)
- E. Part 5 Fee Application Procedures
- F. Changes to Application Documents (MSHA No. 85-01-TSF)
- G. Factory Inspection Form
- H. RMA Bulletin No. IP-3-3/1985, Edition 2, Power Transmission Belt Technical Bulletin, Approved 1985
- I. Part 36 Subassembly Certification Program (Program Information Bulletin No. 87-13-TSF)

In addition, the following documents relative to the Part 36 approval process are available upon request from A&CC:

- 1. Permissibility Checklist for Equipment Approved Under Part 36, 30 CFR (PC 4017-0)
- 2. Simplified Machine/Electrical Checklist for Part 36 Approval Applications, dated September 25, 1990
- 3. Supplemental Application Procedures Under Part 36 for Machines Containing Integral Electrical Systems, 30 CFR 36 (PC 4016-0)
- 4. Parts 32, 33, and 36 Stamped Revision Acceptance (SRA) Program (PC 4030-0)
- 5. Part 36 Stamped Notification Acceptance Program (SNAP) (PC 4029-0)
- 6. Diesel Engine Certification Applications, Parts 32 and 36, 30 CFR (PC 4020-0)
- 7. Diesel Safety Component Certification Applications, Part 36 (PC 4023-0)
- 8. Part 36 Field Modification Application Procedures (Electrical Lighting System) (PC 4015-0)

### Information to be Included in an Application

Before preparing an application, the applicant should carefully review 30 CFR, Part 36 (see Enclosure A) and all information provided in this application procedure. An application for approval of mobile diesel-powered transportation equipment under Part 36 of Title 30 CFR shall be made by a letter of request. The letter shall include the vehicle type (unless it is a subassembly certification; see Enclosure I), model number, and a six-digit company assigned application number (see Enclosure D). The application fee shall be sent to MSHA and the appropriate information referenced on the application letter (see Enclosure E). Any manufacturer who has received an approval or is an applicant for approval must notify A&CC, Office of the Chief, of any change of company name, address, or corporate structure. Approvals will be granted only to those persons who design, manufacturer, assemble, or control the assembly of the vehicle. Applications will be accepted only if:

1. The equipment is completely developed, with the exception of basic diesel-powered chassis subassembly certification applications.
2. Either the safety component package is MSHA certified or an application for certification is currently being reviewed by MSHA. (Specify the MSHA Certification Number if the safety package has been certified, or if an application is currently in process, specify the manufacturer and the company's assigned application number).
3. Either the electrical components system has been previously evaluated by MSHA and assigned a Diesel-Electric Number (DExx number) or information pertaining to the electrical components system is submitted in accordance with the "Supplemental Application Procedures Under Part 36 for Machines Containing Integral Electrical Systems" (if applicable). Attention: If a new electrical system is being submitted which is similar to a previously evaluated electrical system, the DE number of the previously evaluated and accepted electrical system is to be included with the documentation submitted.
4. APPLICATIONS SUBMITTED UNDER THE ALTERNATE APPLICATION PROCEDURE MUST CONTAIN THE INFORMATION SPECIFIED IN THE "MANUFACTURER'S TECHNICAL REVIEW CHECKLIST." THE FOLLOWING DOCUMENTS ARE TO BE INCLUDED:
  - GENERAL ARRANGEMENT DRAWING

- FUEL SYSTEM DRAWING
- HYDRAULIC SYSTEM DRAWING (BRAKING/SAFETY SYSTEM/STEERING SYSTEM)
- PNEUMATIC SYSTEM DRAWING (BRAKING/SAFETY SYSTEM)
- OPERATOR'S COMPARTMENT DRAWING
- APPROVAL PLATE DRAWING
- MACHINE FACTORY INSPECTION FORM
- MACHINE CHECKLIST
- ELECTRICAL SYSTEM PERMISSIBILITY CHECKLIST
- MACHINE/ELECTRICAL CHECKLIST (may be substituted for the MACHINE CHECKLIST and ELECTRICAL SYSTEM PERMISSIBILITY CHECKLIST)
- POWER SYSTEM CHECKLIST

ALL DOCUMENTS PROVIDED MUST BE PREPARED ACCORDING TO THE FORMAT OUTLINED IN THE "MANUFACTURER'S TECHNICAL REVIEW CHECKLIST."

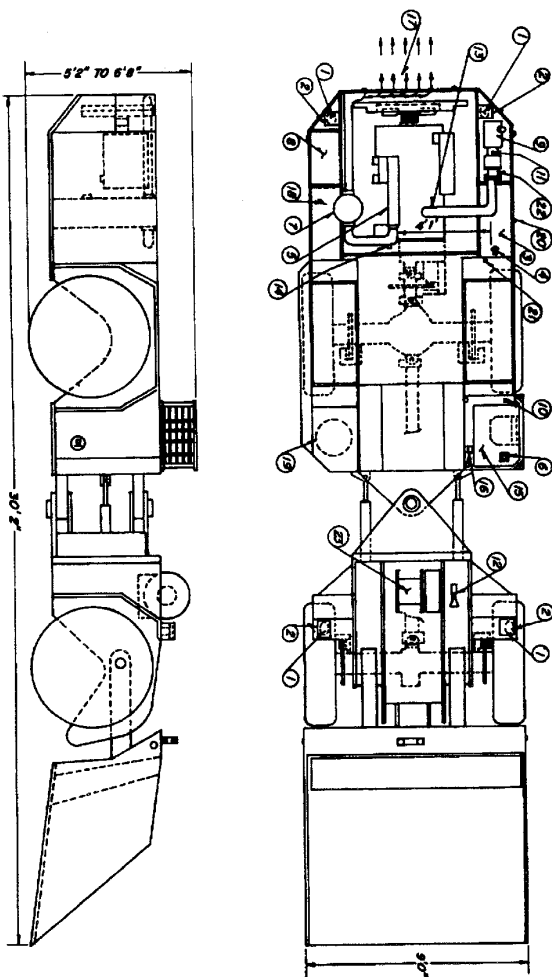
All drawings of component parts submitted to the Mine Safety and Health Administration shall be exact duplicates of the original on file with the applicant (see Enclosure F).

This information shall be submitted to the Mine Safety and Health Administration, Approval and Certification Center, Division of Mechanical Safety, RR#1, Box 251, Industrial Park Road, Triadelphia, West Virginia, 26059.

After the drawings and specifications have been reviewed, MSHA will make arrangements with the manufacturer for MSHA personnel to perform a pre-approval factory inspection of the equipment, if necessary.

ATTENTION: The items in the "Manufacturer's Technical Review Checklist" are all the items A&CC will evaluate as required by Part 36, Title 30 CFR. The items in this checklist identify conformance with all the specific requirements of Part 36 and commonly identified machine features which must be addressed to comply with Section 36.20. A&CC will remain alert to other machine features which have a high probability of causing a hazard; however, the manufacturer has the responsibility of providing protection against those hazards.

All applicants are encourage to contact A&CC for additional clarification prior to submitting an application. The Chief, Mine Equipment Branch, is responsible for processing diesel approval applications and can be reached at (304)547-0400, extension 411.



1. Model X3 Scope.
2. 36,000 lbs. tare weight.
3. 54,000 lbs. gross weight.
4. All filling piping independent conductors wetting 15° N.O.
5. All cleaner recirc: 400 GPM at 5" N.O.
6. The tank drain plug and the fuel system manifold should be readily accessible to maintenance personnel.
7. All tank drain petcock to readily accessible to maintenance personnel.
8. No air lines are connected to the intake system any the flame arresters.
9. With the engine set up for operation at sea, tanks and two air manifold lines are connected to the engine's intake. The intake does not contain more than 0.25 O<sub>2</sub>, then measured in a venturi plug at a minimum of 2' from the exhaust gas discharge point on the manifold.
10. Inertial, combustion and other vulnerable electrical components are adequately protected against damage.
11. Method of affixing approval plates does not impact explosion-proof characteristics.

### VERIFICATION STATEMENTS

1. Guards are provided to prevent rotating shafts from coming in contact with adjacent hydraulic, fuel, and electrical lines in the event of a shaft failure.
2. The machine parameter(s) is/are protected from the hazardous associated with pinch points and rotating parts by proper guarding where possible. Otherwise warnings are provided.
3. All u-waters are static conducting per NEMA Bulletin No. 7P-3-1/1981, Edition 2, approved 1981. Power Transmission Belt Technical Bulletin.

ITEM #	DESCRIPTION
01	HEADLIGHTS
02	HEADLIGHT CHASING
03	TRUCK TANK
04	TRUCK FILLER CAP
05	ENGINE FLYWHEEL
06	TRUCK EIGHTS/SEVENTHS - CLASS 2A TRUCK TRAILER
07	SEMI TRAILER
08	SEMI TRAILER
09	SEMI TRAILER
10	SEMI TRAILER SERVICE INDICATOR TAIL LIGHT
11	SEMI TRAILER SERVICE INDICATOR TAIL LIGHT
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DO NOT CHANGE WITHOUT  
MSHA APPROVAL

[illegible]

TELEPHONE NO. EQUITY NO. NOTED		ISSUED BY J. THOMAS BY J. THOMAS	
OFFICIAL		SCALE	NTS
FUNCTIONAL		GENERAL ARRANGEMENT MODEL K9 SCOOP	
APPROVAL	DATE 8-0-66	PRINTED NUMBER	REV 1
		ORIGINAL ISSUE	



## MANUFACTURER'S TECHNICAL REVIEW CHECKLIST

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## I. REQUIRED DOCUMENT FORMATS

A. Types of Information - Each sheet of all documents must contain the following information in a clearly identified manner:

- \_\_\_\_\_ 1. Document Number - A document number must be clearly identified in the title block or labeled as a Drawing Number, Parts List or Bill of Materials, etc.
- \_\_\_\_\_ 2. Revision Level (alpha, numeric, etc.) - Documents with multiple revision blocks on one sheet must carry the same revision level in each block, e.g., revision block in upper right hand corner of the document must reflect the same revision level as the revision block in the lower left hand corner of the document.

ATTENTION: Document number must be kept separate from the revision information. Letter designations to be used as part of the document number must be included in the document number block.

- \_\_\_\_\_ 3. Company Name - The current name of the company responsible for the document must appear on each sheet.
- \_\_\_\_\_ 4. Title - The title of the document should be clearly identified.
- \_\_\_\_\_ 5. Sheet - Documents which are multiple sheets, i.e., more than one sheet to identify the product listed in the title block, must be numbered with a Sheet Number to identify the total number of sheets required to fully identify the product in the title block.

ATTENTION: Only the sheet numbers need to appear on the drawing. Wording such as "Sheet 'X' of 'Y' sheets" is acceptable, but not required.

- \_\_\_\_\_ 6. Date - Usually found in the block which indicates the draftsman and generally refers to the original date of the drawing.
- \_\_\_\_\_ 7. "Do Not Change Without Approval of MSHA" notation - All documents must contain a statement indicating that changes in design must be authorized by MSHA before they are applied to approved equipment. Note that references to BOM or MESA are not permitted. It must reflect "MSHA", the current nomenclature.

- \_\_\_\_ 8. Documentation must be in English - Or translated into English.
- \_\_\_\_ 9. No pen or pencil notations are permitted on documents to be retained on file by MSHA. This does not include A&CC investigator markings used when comparing documents. All company proprietary stamps/date stamps on drawings are acceptable.
- \_\_\_\_ 10. All information on each document must be legible.

B. Required Drawing Format - In addition to the items listed in the above Items 1 through 10, drawings must contain the following four groups of information:

- \_\_\_\_ 1. Required Dimensions.
- \_\_\_\_ 2. Bill of Material - Items in the Bill of Material are to be numbered and listed in a column on the drawing. The items in the Bill of Material should be listed under their generic names; manufacturer or model number should not be specified unless requested by MSHA. These items are to be shown on the drawing by the item numbers.
- \_\_\_\_ 3. Notes are to be contained on the drawing. These notes reflect specific requirements of Part 36 and will be used to determine compliance.
- \_\_\_\_ 4. Verification Statements are to be contained on the drawing. These statements are an assurance provided by the company that the intent of the requirements are satisfied. The statements allow for company subjectivity while achieving compliance; however, these statements do require a heightened degree of responsibility by the manufacturer. The presence of these statements indicates that the machine will be constructed in a manner to provide this protection.

ATTENTION: No drawings associated with the certified components are to be submitted with the application for equipment approval.

## II. REQUIRED DRAWINGS

DRAWING #1  
GENERAL ARRANGEMENT DRAWING

NO. \_\_\_\_\_ REV \_\_\_\_\_

A. Required Dimensions

\_\_\_\_ 1a. Overall machine length dimension.

\_\_\_\_ 1b. Overall machine width dimension.

ATTENTION: It is recognized that the dimensions identified in Nos. 1a and b are nominal dimensions for reference purposes only and may vary with machine configuration. If the dimensions listed in 1a and 1b will vary within a known range, specify the range.

- \_\_\_\_ 2. Overall machine height dimension. (If the machine height is variable, specify the range. The overall height of the machine is to be defined with attachments in the tramming position to establish breathing zones for evaluating exhaust dilution.)
- \_\_\_\_ 3. Shortest distance between exhaust manifold and fuel filler cap. This dimension must be at least 12 inches. (This dimension is permitted to have a reasonable tolerance.)

B. Bill of Material - Required to be on Drawing

Items in the Bill of Material are to be numbered and listed in a column on the drawing. The items in the Bill of Material should be listed under their generic names; manufacturer or model number should not be specified unless requested by MSHA. These items are to be shown on the drawing by the item numbers.

- \_\_\_\_ 1. Headlights (at least one required on each end of the machine).
- \_\_\_\_ 2. Headlight protection (may be protected by position).
- \_\_\_\_ 3. Fuel tank (protected from damage by position or guarding - only one tank permitted and no provisions for attachment of auxiliary tanks).

- \_\_\_ 4. Fuel filler cap.
- \_\_\_ 5. Exhaust manifold.
- \_\_\_ 6. Fire extinguisher; minimum of a Class 2A 10BC NFPA rated (5 lbs.)(must be protected from damage; must be easily accessible to the operator at all positions from which the machine can be operated).
- \_\_\_ 7. Scrubber (must be protected from damage).
- \_\_\_ 8. Make-up tank, if applicable.
- \_\_\_ 9. Air cleaner (arranged so that only clean air enters the flame arrestor).
- \_\_\_ 10. Air cleaner service indicator (if not in the Operator's Compartment).
- \_\_\_ 11. Air cleaner service indicator tap in point (must be outby the flame arrestor).
- \_\_\_ 12. Horn or other warning device (actual location may vary).
- \_\_\_ 13. Intake system vacuum test port.
- \_\_\_ 14. Exhaust system backpressure test port.
- \_\_\_ 15. Operator's compartment.
- \_\_\_ 16. Approval plate.
- \_\_\_ 17. Exhaust dilution (show direction of air flow - must be directed away from operator and breathing zones of persons required to be along side or onboard the equipment).
- \_\_\_ 18. Hydraulic tank.
- \_\_\_ 19. Air tank drain petcock.
- \_\_\_ 20. Fuel tank drain plug.
- \_\_\_ 21. Fuel system manual shutoff.
- \_\_\_ 22. Intake flame arrestor (must be protected from damage).

\_\_\_\_ 23. Winch (if applicable).

C. Notes

Notes are to be contained on the drawing. These notes reflect specific requirements of Part 36 and will be used to determine compliance.

- \_\_\_\_ 1. Make and model number of the machine.
- \_\_\_\_ 2. Tare weight.
- \_\_\_\_ 3. Gross weight for cargo carrying equipment.
- \_\_\_\_ 4. Air filter service indicator restriction setting (the restriction setting of the indicator must be based on the maximum allowable vacuum at the point where the indicator is tied into the intake system).
- \_\_\_\_ 5. Original and alternate air cleaner CFM and vacuum ratings (the ratings shall be such that the air cleaner is capable of handling the maximum engine CFM at a vacuum reasonably below the air filter service indicator setting).
- \_\_\_\_ 6. If the air cleaner is an oil bath-type, the means to prevent overfilling is specified.
- \_\_\_\_ 7. The fuel tank drain and the fuel system manual shutoff valve are readily accessible to maintenance personnel.
- \_\_\_\_ 8. Air tank drain petcock is readily accessible to maintenance personnel.
- \_\_\_\_ 9. Headlights, pushbuttons, and other vulnerable electrical components are adequately protected against damage.
- \_\_\_\_ 10. With the engine set up for operation at sea level and run at maximum RPM at torque stall, the exhaust gas is diluted such that it does not contain more than 0.5% CO<sub>2</sub> when measured in a vertical plane at a minimum of 2 feet from the exhaust gas discharge point on the machine.
- \_\_\_\_ 11. No air lines are connected to the intake system in by the flame arrestor.

- \_\_\_\_ 12. Method of affixing approval plate does not impair explosion-proof characteristics.

The following note applies to anfo loading units:

- \_\_\_\_ 13. There are no electrical components on the anfo loading units other than self-contained battery-operated Class 1 headlights approved under Part 20 (i.e., 10C lights).

D. Verification Statements

Verification Statements are to be contained on the drawing. These statements are an assurance provided by the company that the intent of the requirements are satisfied. The statement allow for company subjectivity while achieving compliance; however, these statements do require a heightened degree of responsibility by the manufacturer. The presence of these statements indicates that the machine will be constructed in a manner to provide this protection.

- \_\_\_\_ 1. "Guards are provided to prevent rotating shafts from coming in contact with adjacent hydraulic, fuel, and electric lines in the event of a shaft failure."
- \_\_\_\_ 2. "The machine operator(s) is/are protected from the hazards associated with pinch points and rotating parts by proper guarding where possible; otherwise, warnings are provided."
- \_\_\_\_ 3. "All V-belts are static conductive per RMA Bulletin No. IP-3-3/1985, Edition 2, approved 1985, Power Transmission Belt Technical Bulletin." (see Enclosure H)
- \_\_\_\_ 4. For anfo loading units, "Hoses used in connection with the transfer of anfo are of the semi-conductive type, having a resistance of not less than 5,000 ohms per foot with no more than 2 megohms for the total length. Wire-counteracted hose is not used."
- \_\_\_\_ 5. For anfo loading units and lube units, in addition to fire extinguishers, "A fire suppression system has been installed in accordance with the fire suppression system manufacturer's recommendations to provide additional fire protection as necessitated by the quantity of flammable material on board these units."

- \_\_\_\_ 6. For personnel elevating vehicles (e.g. scissors lift),  
"The personnel elevating vehicle is designed to prevent  
free descent and other hazards to persons in the work  
area in the event of a hydraulic or pneumatic failure.  
All applicable ANSI Standards were considered and are  
utilized to the extent applicable in support of this  
verification statement."



DRAWING #2  
FUEL SYSTEM DRAWING

NO. \_\_\_\_\_ REV \_\_\_\_\_

A. Required Dimensions

No dimensions are required on the Fuel System Drawing.

B. Bill of Material - Required to be on Drawing

Items in the Bill of Material are to be numbered and listed in a column on the drawing. The items in the Bill of Material should be listed under their generic names; manufacturer or model number should not be specified unless requested by MSHA. These items are to be shown on the drawing by the item numbers.

- \_\_\_\_\_ 1. Manual shutoff valve (located between the fuel tank and first fuel filter).
- \_\_\_\_\_ 2. Safety system fuel shutoff valve.
- \_\_\_\_\_ 3. Fuel filters.
- \_\_\_\_\_ 4. Piping (supply and return lines).
- \_\_\_\_\_ 5. Water separator (if equipped).
- \_\_\_\_\_ 6. Fuel tank.
- \_\_\_\_\_ 7. Fuel tank drain plug (not a valve or petcock).
- \_\_\_\_\_ 8. Fuel tank filler cap.

C. Notes

Notes are to be contained on the drawing. These notes reflect specific requirements of Part 36 and will be used to determine compliance.

- \_\_\_\_\_ 1. All seams normally wetted by fuel are welded.
- \_\_\_\_\_ 2. Tank capacity is \_\_\_\_\_ gallons.
- \_\_\_\_\_ 3. The fuel tank drain plug is locked by means of \_\_\_\_\_ (an NPT plug is considered self-locking).

- \_\_\_\_ 4. Fuel tank minimum wall thickness is \_\_\_\_ inches (must be greater than 1/16").

D. Verification Statements

Verification statements are to be contained on the drawing. These statements are an assurance provided by the company that the intent of the requirements are satisfied. The statements allow for company subjectivity while achieving compliance; however, these statements do require a heightened degree of responsibility by the manufacturer. The presence of these statements indicates that the machine will be constructed in a manner to provide this protection.

- \_\_\_\_ 1. "The fuel filler cap is self-closing and any of its parts which are removed during the addition of fuel are secured. The fuel tank is vented to atmosphere, but the vent restricts the outflow of fuel."

DRAWING #3  
HYDRAULIC SYSTEM DRAWING  
NO. \_\_\_\_\_ REV \_\_\_\_\_

The Hydraulic System Drawing is to be an ANSI symbol schematic. The drawing is to be comprised of the following three systems or portions of systems as outlined below:

- \_\_\_\_\_ The hydraulic steering system
- \_\_\_\_\_ The hydraulic braking system
- \_\_\_\_\_ Lines tying machine hydraulic system to hydraulically operated engine shutdown system (if applicable)

A. Required Dimensions

No dimensions are required on the Hydraulic System Drawing.

B. Bill of Material

Items in the Bill of Material are to be numbered and listed in a column on the drawing. The items in the Bill of Material should be listed under their generic names; manufacturer or model number should not be specified unless requested by MSHA. These items are to be shown on the drawing by the item numbers.

At a minimum, list all the hydraulic valves and components shown on the drawing. These are to include:

- \_\_\_\_\_ 1. Gauges - specify the segment(s) of the system(s) they monitor.
- \_\_\_\_\_ 2. Valves - specify the function(s) they control.
- \_\_\_\_\_ 3. Hydraulic starter, if applicable.
- \_\_\_\_\_ 4. Neutral start mechanism (if tied to the hydraulic system).

ATTENTION: If the neutral start feature is a mechanical feature rather than part of the hydraulic system, it is to be described in a narrative on the Operator's Compartment Drawing. If the neutral start feature is hydraulic, it is to be shown on the Hydraulic Drawing.

- \_\_\_\_\_ 5. For hydraulically released parking brakes, a means is provided which insures the parking brake remains

released while the vehicle is being trammed. (Not applicable if approximately 150% of release pressure is continuously supplied to hydraulically release the park brake.)

- \_\_\_\_\_ 6. For hydraulically released parking brakes, park brake control must be able to apply parking brake from operator's compartment without shutting off the machine.

ATTENTION: All hydraulic controls and gauges not located in the operator's compartment are so noted on this drawing.

#### C. Notes

Notes are to be contained on the drawing. These notes reflect specific requirements of Part 36 and will be used to determine compliance.

The following notes only apply for hydraulic service brakes and hydraulically released parking brakes:

- \_\_\_\_\_ 1. Detailed narrative description of the operation of the complete service brake system.
- \_\_\_\_\_ 2. Detailed narrative description of the operation of the complete parking brake system.
- \_\_\_\_\_ 3. Detailed narrative description of the complete adjustment procedures for the parking brake and service brake, if applicable.

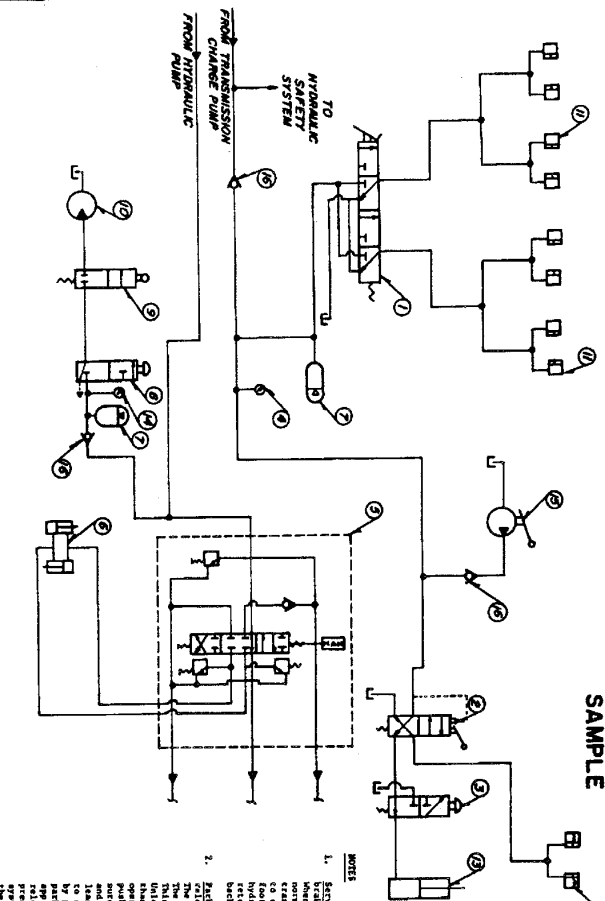
#### D. Verification Statements

Verification statements are to be contained on the drawing. These statements are an assurance provided by the company that the intent of the requirements are satisfied. The statements allow for company subjectivity while achieving compliance; however, these statements do require a heightened degree of responsibility by the manufacturer. The presence of these statements indicates that the machine will be constructed in a manner to provide this protection.

- \_\_\_\_\_ 1. "Sintered metallic friction materials are not used, except in internal wet disc brake systems."
- \_\_\_\_\_ 2. For hydraulic service brakes, "The service brake is capable of stopping and holding the fully loaded

equipment stationary, as long as the operator is applying the brake, up to a \_\_\_\_\_% sine grade in both the forward and reverse directions of travel."

(Attention: A minimum of a 15% grade is required. In addition, this value must be consistent with the corresponding value in the Machine Checklist or Machine/Electrical Checklist, as applicable.)



1. Sintered metallic friction materials are not used, except in internal wet disc brake systems.
2. The service brake is capable of stopping and holding the fully loaded equipment stationary, up to a 15% time grade in both the forward and reverse directions at 20 ft/min.
3. For hydraulically released parking brakes, the parking brake actuator must be capable of holding the loaded equipment stationary on a 15% time grade in both the forward and reverse directions of travel when the total amount of stored energy (taken on when the total amount of stored energy is released) is equal to the total amount of energy required to overcome the resistance to motion, as outlined in the referenced Statement No. 4, to 0.25". The parking brake will hold the fully loaded equipment stationary despite any mechanical source of energy, or leakage of any kind.
4. For hydraulically released parking brakes, the total amount of friction material wear without releasing the brake at the 0.25" grade will be no more than the 15% time grade is 0.25". (This total amount of
5. The hydraulic operating pressure continuously applied to keep the parking brake released is approximately 150% of the design hydraulic release pressure of the parking brake.
6. Activation of other hydraulic control systems does not impede or otherwise diminish hydraulic (braking, steering, and safety systems capabilities).
7. No stored hydraulic energy which will cause the release of the parking brake is allowed to the machine is stopped and shut down.
8. The hydraulic assisting system is designed to prevent accidental engagement, while the engine is running.

- [illegible]

[illegible]

ITEM #	DESCRIPTION
01	SERVICE BRAKE VALVE
02	SHOULDER PUMP VALVE
03	PAIR BRAKE JOINT VALVE
04	PAIR SYSTEM PRESSURE GAUGE
05	STEERING CONTROL VALVE
06	STEERING CYLINDERS
07	HYDRAULIC ACCUMULATORS
08	HYDRAULIC SHOCK VALVE
09	HYDRAULIC SHOCK VALVE
10	HYDRAULIC SHOCK VALVE
11	SHOCK VALVE
12	SHOCK VALVE
13	SHOCK VALVE
14	SHOCK VALVE
15	SHOCK VALVE
16	SHOCK VALVE

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THE ENGINEERING INDEX		MINING EQUIPMENT SAFETY LABORATORY	
1	DESCRIPTIVE	2	SCALE
3	FUNCTIONAL TITLE	4	MTS
HYDRAULIC SYSTEM			
5	DATE	6	ISSUE NUMBER
8-09-85		3	ORIGINAL
			REV
			ISSUE

- \_\_\_\_ 3. For hydraulically released parking brakes, "The parking brake is capable of holding the fully loaded equipment stationary on a \_\_\_\_\_% sine grade in both the forward and reverse directions of travel when the total amount of friction material wear, as determined by the measurement procedure outlined in Verification Statement No. 4, is \_\_\_\_\_ inches. The parking brake will hold the fully loaded equipment stationary despite any contraction of brake parts, exhaustion of any non-mechanical source of energy, or leakage of any kind." (Attention: A minimum of a 15% grade is required. In addition, this value must be consistent with the corresponding value in the Machine Checklist or Machine/Electrical Checklist, as applicable.)
- \_\_\_\_ 4. The following Verification Statement must be provided for belleville spring-applied brakes:
- For hydraulically released parking brakes, "The total amount of friction material wear without re-adjusting the brakes at which the parking brake will hold on the \_\_\_\_\_% sine grade is \_\_\_\_\_ inches." (This total amount of friction material wear is determined by measuring the maximum total clearance between the friction material(s) and the mating surface(s), with the parking brake fully released. When applied, the parking brake will hold the fully loaded equipment on the maximum specified grade when the friction material wear is 0.25" and measured by the method described above.)
5. For hydraulically released parking brakes, one of the following Verification Statements regarding tram/brake conflict must be supplied:
- \_\_\_\_ a. "The hydraulic operating pressure continually supplied to keep the parking brake released is approximately 150% of the design hydraulic release pressure of the parking brake."
- \_\_\_\_ b. "A means is provided which insures the parking brake remains released while the vehicle is being trammed."
- \_\_\_\_ 6. "Actuation of hydraulic control systems not shown on the drawing does not impede or otherwise diminish hydraulic braking, steering, and/or safety system capability(ies)."

- \_\_\_\_\_ 7. "No stored hydraulic energy which will cause machine articulation is available after the machine is stopped and shut down."
- \_\_\_\_\_ 8. (If so equipped), "The hydraulic starting system is designed to prevent accidental engagement while the engine is running."



DRAWING #4  
PNEUMATIC SYSTEM DRAWING  
NO. \_\_\_\_\_ REV \_\_\_\_\_

The Pneumatic System Drawing is to be an ANSI symbol schematic. The drawing is to be comprised of the following two systems or portions of systems as outlined below:

- \_\_\_\_\_ The pneumatic braking system
- \_\_\_\_\_ Lines tying pneumatic system to pneumatic safety system

At a minimum, the Pneumatic System Drawing is to show the braking system, if pneumatic, and components tied into the safety system which are not part of the certified safety system. The safety system is not to be shown as it has been addressed in the safety package certification.

A. Required Dimensions

No dimensions are required on the Pneumatic System Drawing.

B. Bill of Material

Items in the Bill of Material are to be numbered and listed in a column on the drawing. The items in the Bill of Material should be listed under their generic names; manufacturer or model number should not be specified unless requested by MSHA. These items are to be shown on the drawing by the item numbers.

At a minimum, list all pneumatic valves and components shown on the drawing. These are to include:

- \_\_\_\_\_ 1. Gauges - specify the segment(s) of the system(s) they monitor.
- \_\_\_\_\_ 2. Valves - specify the function(s) they control.

ATTENTION: All pneumatic controls and gauges not located in the operator's compartment are so noted on this drawing.

- \_\_\_\_\_ 3. Pneumatic starter, if applicable.
- \_\_\_\_\_ 4. Neutral start mechanism (if tied to the pneumatic system).

ATTENTION: If the neutral start feature is a mechanical feature rather than part of the pneumatic system, it is to be described in a narrative on the Operator's Compartment Drawing. If the neutral start feature is pneumatic, it is to be shown on the Pneumatic Drawing.

- \_\_\_\_ 5. Air tank.
- \_\_\_\_ 6. Horn valve, if applicable.
- \_\_\_\_ 7. Horn, if applicable.
- \_\_\_\_ 8. For pneumatically released parking brakes, a means is provided which insures the parking brake remains released while the vehicle is being trammed. (Not applicable if approximately 150% of release pressure is continuously supplied to pneumatically release the park brake.)
- \_\_\_\_ 9. For pneumatically released parking brakes, park brake control must be able to apply parking brake from operator's compartment without shutting off the machine.
- \_\_\_\_ 10. All compressors, including that used for the safety system and any auxiliary pneumatic system.

C. Notes

Notes are to be contained on the drawing. These notes reflect specific requirements of Part 36 and will be used to determine compliance.

The following notes only apply for pneumatic service brakes and pneumatically released parking brakes:

- \_\_\_\_ 1. Detailed narrative description of the operation of the complete service brake system.
- \_\_\_\_ 2. Detailed narrative description of the operation of the complete parking brake system.
- \_\_\_\_ 3. Detailed narrative description of the complete adjustment procedures for the parking brake and service brake, if applicable.

D. Verification Statements

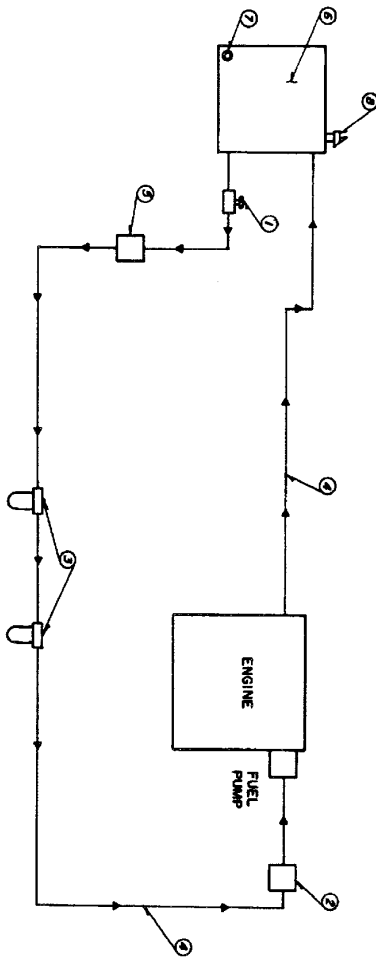
Verification statements are to be contained on the drawing. These statements are an assurance provided by the company that the intent of the requirements are satisfied. The statements allow for company subjectivity while achieving compliance; however, these statements do require a heightened degree of responsibility by the manufacturer. The presence of these statements indicates that the machine will be constructed in a manner to provide this protection.

- \_\_\_\_ 1. "Sintered metallic friction materials are not used, except in internal wet disc brake systems."
- \_\_\_\_ 2. For pneumatic service brakes, "The service brake is capable of stopping and holding the fully loaded equipment stationary, as long as the operator is applying the brake, up to a \_\_\_\_\_% sine grade in both the forward and reverse directions of travel."  
(Attention: A minimum of a 15% grade is required. In addition, this value must be consistent with the corresponding value in the Machine Checklist or Machine/Electrical Checklist, as applicable.)
- \_\_\_\_ 3. For pneumatically released parking brakes, "The parking brake is capable of holding the fully loaded equipment stationary on a \_\_\_\_\_% sine grade in both the forward and reverse directions of travel when the total amount of friction material wear, as determined by the measurement procedure outlined in Verification Statement No. 4, is \_\_\_\_\_ inches. The parking brake will hold the fully loaded equipment stationary despite any contraction of brake parts, exhaustion of any non-mechanical source of energy, or leakage of any kind."  
(Attention: A minimum of a 15% grade is required. In addition, this value must be consistent with the corresponding value in the Machine Checklist or Machine/Electrical Checklist, as applicable.)
- \_\_\_\_ 4. The following Verification Statement must be provided for belleville spring-applied brakes:

For pneumatically released parking brakes, "The total amount of friction material wear without re-adjusting the brakes at which the parking brake will hold on the \_\_\_\_\_% sine grade is \_\_\_\_\_ inches." (This total amount of friction material wear is determined by measuring the maximum total clearance between the

friction material(s) and the mating surface(s), with the parking brake fully released. When applied, the parking brake will hold the fully loaded equipment on the maximum specified grade when the friction material wear is 0.25" and measured by the method described above.)

5. For pneumatically released parking brakes, one of the following Verification Statements regarding tram/brake conflict must be supplied:
  - \_\_\_\_\_ a. "The pneumatic operating pressure continually supplied to keep the parking brake released is approximately 150% of the design pneumatic release pressure of the parking brake."
  - \_\_\_\_\_ b. "A means is provided which insures the parking brake remains released while the vehicle is being trammed."
- \_\_\_\_\_ 6. "Actuation of pneumatic control systems not shown on the drawing does not impede or otherwise diminish pneumatic braking, steering, and/or safety system capability(ies)."
- \_\_\_\_\_ 7. (If so equipped), "The pneumatic starting system is designed to prevent accidental engagement while the engine is running."
- \_\_\_\_\_ 8. "Compressor governor settings are adjusted to prevent compressor surface temperatures from exceeding 302 degrees Fahrenheit under normal operating conditions."



### BILL OF MATERIAL

ITEM #	DESCRIPTION
01	MANUAL SHUTOFF VALVE
02	SAFETY SYSTEM PUL SHUTOFF VALVE
03	PUL. LINES
04	PIPING
05	WATER SEPARATOR
06	PUL. TANK
07	PUL. TANK DRAIN PLUG
08	PUL. TANK FILLER CAP

931.04

1. All seams normally wetted by fuel are welded.
2. Tank capacity is 25 gallons.
3. The fuel tank drain plug is locked by means of an M17 plug.
4. Fuel tank minimum wall thickness is 1/8" thick.

**VERIFICATION STATEMENT**

1. The fuel filler cap is self-closing and any of its parts which are removed during the addition of fuel are secured. The fuel tank is vented to atmosphere, but the vent restricts the outflow of fuel.

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MINING EQUIPMENT SAFETY LABORATORY		DRAWING BY: T. J. HANSEN DATE: 8-20-88 SHEET NO. 1 OF 1		REVISION	
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DRAWING #5  
OPERATOR'S COMPARTMENT DRAWING  
NO. \_\_\_\_\_ REV \_\_\_\_\_

A. Required Dimensions

No dimensions are required on the Operator's Compartment Drawing.

B. Bill of Material

Items in the Bill of Material are to be numbered and listed in a column on the drawing. The items in the Bill of Material should be listed under their generic names; manufacturer or model number should not be specified unless requested by MSHA.

Controls - specify the functions they control.

- \_\_\_\_\_ 1. Those controls listed in the pneumatic and hydraulic drawings and located in the operator's compartment.
- \_\_\_\_\_ 2. All safety shutdown system controls located in the operator's compartment.
- \_\_\_\_\_ 3. Braking controls.
- \_\_\_\_\_ 4. Steering control(s).
- \_\_\_\_\_ 5. Accelerator control(s).
- \_\_\_\_\_ 6. Manual intake air shutoff control.
- \_\_\_\_\_ 7. Warning device control (i.e., horn button - must be convenient to operator).
- \_\_\_\_\_ 8. Starting system control.

Gauges - specify the segments of the system they monitor.

- \_\_\_\_\_ 9. Those gauges listed in the pneumatic and hydraulic drawings and located in the operator's compartment.
- \_\_\_\_\_ 10. All safety system gauges located in the operator's compartment.

C. Notes

Notes are to be contained on the drawing. These notes reflect specific requirements of Part 36 and will be used to determine compliance.

- \_\_\_\_ 1. Narrative of operation of neutral start mechanism, if mechanical.
- \_\_\_\_ 2. If the means to prevent accidental engagement of the starting mechanism while the engine is running is not hydraulic or pneumatic, provide a narrative of the means (i.e., collar around button, pull start, etc.).
- \_\_\_\_ 3. All gauges and controls are labeled in the operator's compartment.
- \_\_\_\_ 4. Accelerator and brake controls are of automobile orientation (i.e., when facing controls, the brake is on the left and the accelerator is on the right). For machines with steering wheels, clockwise rotation turns machine to right and counterclockwise rotation turns machine to left with respect to the direction the operator is facing. For seating perpendicular to the direction of travel, the forward direction (front of machine/inby end) is to be defined and the automobile orientation of the controls are to be with respect to the forward direction of travel.

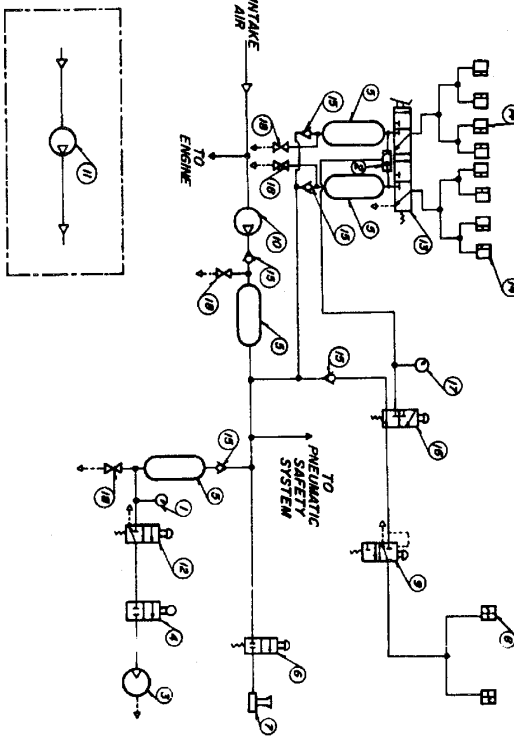
D. Verification Statements

Verification statements are to be contained on the drawing. These statements are an assurance provided by the company that the intent of the requirements are satisfied. The statements allow for company subjectivity while achieving compliance; however, these statements do require a heightened degree of responsibility by the manufacturer. The presence of these statements indicates that the machine will be constructed in a manner to provide this protection.

- \_\_\_\_ 1. "Locations of controls and gauges within the operator's compartment may vary with the exception of the relative positioning of the starting mechanism (if accidental starting is prevented by position) and the steering, braking and accelerator controls. Although exact locations may vary, no obstruction to operation and/or accessibility results."

- \_\_\_\_ 2. "All other machine controls and gauges located in the operator's compartment, but not listed on this Operator's Compartment Drawing, do not interfere with the functioning of those controls and gauges listed on the Operator's Compartment Drawing."





### VERIFICATION STATEMENTS

- [illegible]

**NOTES**

- [illegible]

ITEM #	DESCRIPTION
01	STANDARD SYSTEM PRESSURE GAUGE
02	HYDRA RESERVE SHUTTING VALVE
03	SCAFFOLD
04	MULTIPLY START VALVE
05	AIR TANK
06	WELD VALVE
07	WELD
08	FEEDING, ATTACHED TANK, MAJOR
09	WELDING, TANK MAJOR
10	GAUGE, RESERVE, SCOTCH 1800
11	WELDING, TANK MAJOR
12	FEEDING, TANK MAJOR
13	FEEDING, TANK MAJOR
14	FEEDING, TANK MAJOR
15	COCK, VALVE
16	PUMP, BULK, EMERGENCY, RELEASE, VALVE
17	TRUNK, SYSTEM, PRESSURE, GAUGE
18	AIR TANK, MAJOR, RESERVE

BILL OF MATERIAL

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RELEASED EXCEPT AS NOTED		MINING EQUIPMENT SAFETY LABORATORY	
REC-1044	SERIAL NTS	SUBJECT PNEUMATIC SYSTEMS	ORIGINAL 8-09-60 4 REV ISSUE
FILED 10/1/60	FILED 10/1/60	FILED 10/1/60	FILED 10/1/60

## SAMPLE

## BILL OF MATERIAL

## NOTES

1. The neutral start valve is controlled by the gear shift lever. When the gear shift lever is in neutral, the neutral start valve is pushed in, which lets pressure through it to the starter when the starter valve is pushed.
2. To prevent accidental engagement of the starting mechanism while the engine is running, a collar is provided around the starter button.
3. All gauges and controls are labeled in the operator's compartment.
4. Accelerator and brake controls are of automobile orientation (i.e., when facing controls, the brake is on the left and the accelerator is on the right). For machines with steering wheels, clockwise rotation turns machine to right and counterclockwise rotation turns machine to left with respect to the direction the operator is facing. For seating perpendicular to the direction of travel, the forward direction (front of machine/inby end) is to be defined and the automobile orientation of the controls are to be with respect to the forward direction of travel.

## VERIFICATION STATEMENTS

1. Locations of controls and gauges within the operator's compartment may vary with exception of the relative positioning of the starting mechanism (if accidental starting is prevented by position) and the steering, braking and accelerator controls. Although exact locations may vary, no obstruction to operation and/or accessibility results.
2. All other machine controls and gauges located in the operator's compartment, but not listed on this Operator's Compartment Drawing, do not interfere with the functioning of those controls and gauges listed on the Operator's Compartment Drawing.

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MINING EQUIPMENT SAFETY  
LABORATORY

SCALE DRAWN BY  
NTS R. THOMAS  
APPROVED BY  
& DVOZNYAK

TITLE OPERATOR'S COMPARTMENT

DATE 8-09-85 DRAWING NUMBER 5 REV. ORIGINAL ISSUE

## REVISION

DRAWING #6  
APPROVAL PLATE DRAWING  
NO. \_\_\_\_\_ REV \_\_\_\_\_

The approval plate is to have spaces to specify the approval number, serial number, ventilation requirement, type of machine, model of machine, and name of the applicant.

A. Required Dimensions

Plate dimensions are to be in accordance with those dimensions specified below. Part 36 is not specific with respect to approval plate size; however, these dimensions are to be considered a reasonable minimum to clearly relay the information required on the approval plate.

- \_\_\_\_\_ 1. Length (4 inches minimum)
- \_\_\_\_\_ 2. Width (2-1/4 inches minimum)

B. Bill of Material

No Bill of Material is required for the Approval Plate Drawing.

C. Notes

Notes are to be contained on the drawing. These notes reflect specific requirements of Part 36 and will be used to determine compliance.

- \_\_\_\_\_ 1. Material is corrosion resistant.
- \_\_\_\_\_ 2. Method of marking is indelible.

D. Verification Statements

No Verification Statements are required on the Approval Plate Drawing.

## Notes

- DO NOT CHANGE WITHOUT  
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[illegible]

III. FORMS AND CHECKLISTS TO BE SUBMITTED  
BY THE APPLICANT

The following forms and checklists must be provided:

- \_\_\_\_\_ A. A Machine Factory Inspection Form which covers all the items noted in the sample "Factory Inspection Form for Part 36 Machine Features" (any unique additional inspection points which have been required are to be noted).
- \_\_\_\_\_ B. A Machine Checklist which contains all of the checks specified on the sample "Machine Checklist" (reference Program Circular PC 4017-0, "Permissibility Checklists for Equipment Approved Under Part 36, 30 CFR") (if applicable).
- \_\_\_\_\_ C. An Electrical System Permissibility Checklist which contains all of the checks specified on the sample "Electrical System Permissibility Checklist" (reference Program Circular PC 4017-0, "Permissibility Checklists for Equipment Approved Under Part 36, 30 CFR") (if applicable).
- \_\_\_\_\_ D. A Machine/Electrical Checklist which contains all of the checks specified on the sample "Machine/Electrical Checklist" (reference memorandum dated September 19, 1990, on the Simplified Machine/Electrical Checklist) (if applicable). Attention: The Machine/Electrical Checklist may be substituted for the Machine Checklist and Electrical System Permissibility Checklist.
- \_\_\_\_\_ E. A Power System Checklist which contains all of the checks specified on the sample "Power System Checklist" (reference Program Circular PC 4017-0, "Permissibility Checklists for Equipment Approved Under Part 36, 30 CFR"). Attention: Checklists prepared by the Diesel Power Systems Branch (DPSB) will be accepted without further evaluation.